

$$\text{OEE} = \text{Availability} \cdot \text{Performance} \cdot \text{Quality} \quad (0.1)$$

mit:

$$\text{Availability} = \frac{\text{Operating Time}}{\text{Planned Production Time}} \quad (0.2)$$

$$\text{Performance} = \frac{\text{Net Operating Time}}{\text{Operating Time}} \quad (0.3)$$

$$\text{Quality} = \frac{\text{Fully Productive Time}}{\text{Net Operating Time}} \quad (0.4)$$